

wherein the edges of the upper arm part, [and/or] forearm or both are thin or conically shaped.

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Claim 4 (amended). Bandage according to Claim 1, [characterized in that] wherein profiled recesses can be worked into the upper arm part and exert a partial strengthening action.

Claim 5 (amended). Bandage according to Claim 1, [characterized in that] wherein profiled recesses can be worked into the forearm part and exert a partial strengthening action.

Claim 6 (amended). Bandage according to Claim 1, [characterized in that] wherein the forearm part has a hand guide or hand-securing means.

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Claim 7 (amended). Bandage according to Claim 1, [characterized in that] wherein the upper arm part is fixed ventrally to the forearm in the area of the wrist by means of a support strap which runs from the shoulder to the neck area.

Claim 8 (amended). Bandage according to Claim 1, [characterized in that] wherein the support strap comprises a partial padding in the area of transition from the cervical spine to the shoulder girdle.

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Claim 9 (amended). Bandage according to Claim 1, [characterized in that]

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wherein the support strap is designed partially divided in two parts immediately after the attachment point on the shoulder cap.

Claim 10 (amended). Bandage according to Claim 1 [characterized in that] wherein the holding strap runs from the forearm part, starting from the hand region, dorsally in the lumbar area to the distal upper arm and laterally encloses the latter from posterior to anterior.

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Claim 11 (amended). Bandage according to Claim 1, [characterized in that] wherein the straps are made of a laminated foam or a laminated nonwoven fabric.

Claim 12 (amended). Bandage according to Claim 1, [characterized in that] wherein the straps have a high padding effect and, with loading of about 50 N, have a preferred longitudinal expansion of <35%[, particularly preferably a longitudinal expansion of <10%].

Claim 13 (amended). Method for producing a bandage according to Claim 1 [at least one of the preceding claims, characterized in that] wherein the upper arm part and the forearm part [which] are made of a starting material which contains at least a proportion of thermoplastic fibres or components, [preferably to at least 10% by weight,] and are thermoformed to the shape of the body part on which they are to be used.

Claim 14 (amended). Method according to Claim 13, wherein said starting [at

least one of the preceding claims, characterized in that the] material is a thermoformable nonwoven fabric, woven fabric, knitted fabric, foil, foam, [and/or a] thermoformable plastic with low rigidity or a combination thereof.

Claim 15 (amended). Method according to Claim 13, wherein [at least one of the preceding claims,] the starting material comprises a two-layer or multi-layer laminate, of which at least one layer is thermoformable.

Claim 16 (amended). Method according to Claim 13, wherein [at least one of the preceding claims, characterized in that] the starting material is heated to thermoformability and is then shaped using a positive mould, [and/or] negative mould or both.

Claim 17 (amended). Method according to Claim 13, wherein [at least one of the preceding claims, characterized in that] the starting material is heated to its thermoformability point and is shaped between a positive mould and a negative mould.

Claim 18 (amended). Method according to Claim 13, wherein [at least one of the preceding claims, characterized in that] the starting material is heated to its thermoformability point and formed in heated moulds.

Claim 19 (amended). Method according to Claim 13, wherein [at least one of the preceding claims, characterized in that] the starting material has been thermoformed